



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-615-041
Job Sheet 180509



Part No: D350-615-041

Job Qty: 30 ea

Part Name: Ground Handling Wheel Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	30 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/9/18
110	Small Fab	30 pcs	9/7/18	9/7/18	0.00	2.76	Small Fab-4		SEP 12 2018 68 S
120	QC	30 pcs	9/7/18	9/7/18	0.00	0.00	QC5		SEP 12 2018 9-68
130	QC	30 pcs	9/7/18	9/7/18	0.00	0.00	QC4		SEP 12 2018 9-89
140	Packaging	30 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1	FG023 80	SEP 12 2018
145	DC	30 pcs	9/7/18	9/7/18	0.00	0.00	DC		SEP 12 2018
150	QC21-FG	30 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 12 2018

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C
Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041
Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	90 Ea (3 ea)	90-Start up Operation	50 78476
5/16WC	Washer	360 Ea (12 ea)	90-Start up Operation	52 78477
7/16-14-050C	SS Bolt 7/16 5" Long	30 pcs (1 ea)	90-Start up Operation	25X 50 8478 5043 S X
7/16WC	Washer, SS Flat 7/16	60 pcs (2 ea)	90-Start up Operation	5104725
D2282-041	T Assembly	30 Ea (1 ea)	90-Start up Operation	5107651
D2282-043	Saddle Assembly	30 Ea (1 ea)	90-Start up Operation	5106214
D3015-3	Locknut	90 Ea (3 ea)	90-Start up Operation	50 78 531X13
D3015-5	SS Nylock Nut 7/16	30 Ea (1 ea)	90-Start up Operation	5068523 X10 5044535 5078 516X20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	90	400	0
	5/16WC	360	1,093	0
	7/16-14-050C	30	100	0
	7/16WC	60	235	0
	D2282-041	30	7	0
	D2282-043	30	5	0
	D3015-3	90	303	0
	D3015-5	30	160	0

do 5/89

Part Specifications

Specifications could not be found.

Plex 7/9/18 9:15 AM Dart.lajeunesse.marie



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Container No: S108062

Part: D350-615-041

Job No: 180509

Serial No/Batch: S108062

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity 08/09/05/18